EpoxyMaster®
MATERIAL SAFETY DATA SHEET

SECTION I

MANUFACTURER’S NAME
EpoxyMaster

EMERGENCY TELEPHONE NO.:
(888) 376-9954

ADDRESS (Street, City, State and Zip Code)
755 W. Big Beaver Rd., Suite 2020 Troy, MI 48084-4726

SECTION II – HAZARDOUS INGREDIENTS

<table>
<thead>
<tr>
<th>HAZARDOUS MIXTURES OF OTHER LIQUIDS, SOLIDS, OR GASES</th>
<th>%</th>
<th>TLV (UNITS)</th>
</tr>
</thead>
<tbody>
<tr>
<td>D-Limonene</td>
<td>&gt;1</td>
<td>Not est.</td>
</tr>
<tr>
<td>Non-Ionic Surfactant</td>
<td>&gt;1</td>
<td>N/A</td>
</tr>
<tr>
<td>Non-Ionic Surfactant</td>
<td>&gt;1</td>
<td>N/A</td>
</tr>
</tbody>
</table>

All components of this product are listed on the E.P.A./TSCA inventory of chemical substances.

SECTION III – PHYSICAL DATA

| BOILING POINT °F | 340 | SPECIFIC GRAVITY (H2O = 1) | 0.90 |
| VAPOR PRESSURE (mm. Hg.) | Not deter. | PERCENT VOLATILE BY VOLUME (%) | 94 |
| VAPOR DENSITY (AIR = 1) | Heavier | EVAPORATION RATE (=1) Butyl Acetate | Slower |
| SOLUBILITY IN WATER | Emulsifies | PH | N/A |

APPEARANCE AND ODOR
Clear orange colored liquid with fragrance of oranges.

SECTION IV – FIRE AND EXPLOSION DATA

<table>
<thead>
<tr>
<th>FLASH POINT (Method Used)</th>
<th>115°F T.O.C.</th>
<th>FLAMMABLE LIMITS</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>LeL</td>
</tr>
<tr>
<td></td>
<td></td>
<td>0.7%</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Uel</td>
</tr>
<tr>
<td></td>
<td></td>
<td>6.1%</td>
</tr>
</tbody>
</table>

EXTINGUISHING MEDIA
Carbon Dioxide, Dry Chemical, Foam

SPECIAL FIRE FIGHTING PROCEDURES
Fire fighters should wear full protective clothing including self-contained respiratory equipment operated in a positive mode. Do not use streams of water - may scatter liquid.

UNUSUAL FIRE AND EXPLOSION HAZARDS
“Empty” containers will retain residues - do not cut, weld, pressurize, expose to open flame or other ignition sources.

(Continued on reverse side)
SECTION V – HEALTH HAZARD DATA

THRESHOLD LIMIT VALUE
Not established.

PRIMARY ROUTES OF ENTRY
Inhalation X Skin Contact X Other (Specify)

EFFECTS OF OVEREXPOSURE
Eyes - irritation, blurred vision. Skin - defatting, irritation, dermatitis. Inhalation - irritation to respiratory tract, headache, dizziness. Ingestion - intestinal irritation, nausea.

EMERGENCY AND FIRST AID PROCEDURE
Eyes - flush with copious amounts of water lifting lids and removing contact lenses to ensure complete irrigation - get medical attention. Skin - flush with water and then wash with soap and water, launder contaminated clothing before reuse - get medical attention if irritation persists. Inhalation - remove to fresh air and assist breathing as necessary - get medical attention. Ingestion - give several glasses of water - get medical attention.

MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE
None Known.

CARCINOGEN:
NTP IARC OTHER
No

SECTION VI – REACTIVITY DATA

STABILITY UNSTABLE STABLE CONDITIONS TO AVOID
X Ignition Sources

INCOMPATIBILITY (Materials to avoid)
Strong Oxidizers

HAZARDOUS DECOMPOSITION PRODUCTS
Oxides of Carbon

HAZARDOUS POLYMERIZATION
MAY OCCUR WILL NOT OCCUR CONDITIONS TO AVOID
X None

SECTION VII – SPILL OR LEAK PROCEDURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED
Eliminate all sources of ignition and ventilate area. Dike area to contain spill. Use absorbent material to soak up spill. Shovel or sweep into container for disposal.

WASTE DISPOSAL METHOD
In accordance with all Local, State, and Federal Regulations.

SECTION VIII – SPECIAL PROTECTION INFORMATION

SPECIAL RESPIRATORY PROTECTION (Specify type)
Use NIOSH approved respirator in areas of high vapor concentrations.

VENTILATION LOCAL EXHAUST MECHANICAL (General)
At points of vapor emission. Normal ventilation adequate.

PROTECTIVE GLOVES
Impervious

EYE PROTECTION
Chemical Goggles

OTHER PROTECTIVE EQUIPMENT
Eyewash and safety shower.

SECTION IX – SPECIAL PRECAUTIONS

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING
Avoid contact - wear protective clothing and wash thoroughly after using. Avoid inhalation of vapors - use only with adequate ventilation. Do not take internally. Do not store or use near sources of ignition. Keep container closed when not in use.

OTHER PRECAUTIONS
Keep Out of Reach of Children

HMIS SYMBOL

<table>
<thead>
<tr>
<th>HEALTH</th>
<th>FLAMMABILITY</th>
<th>REACTIVITY</th>
</tr>
</thead>
<tbody>
<tr>
<td>2</td>
<td>2</td>
<td>1</td>
</tr>
</tbody>
</table>

NFPA SYMBOL

<table>
<thead>
<tr>
<th>FIRE</th>
<th>REACTIVITY</th>
<th>TOXICITY</th>
<th>SPECIAL</th>
</tr>
</thead>
<tbody>
<tr>
<td>2</td>
<td>2</td>
<td>1</td>
<td></td>
</tr>
</tbody>
</table>

NAME

SIGNATURE

TITLE

PREPARATION DATE
February 28, 2015

PHONE NUMBER
888-376-9954
(all calls may be monitored)

PAGE TWO:
ORANGE SOLVE